Landfills: This Ain't Your Grandfather's Dump City of Lebanon Regional Solid Waste Facility

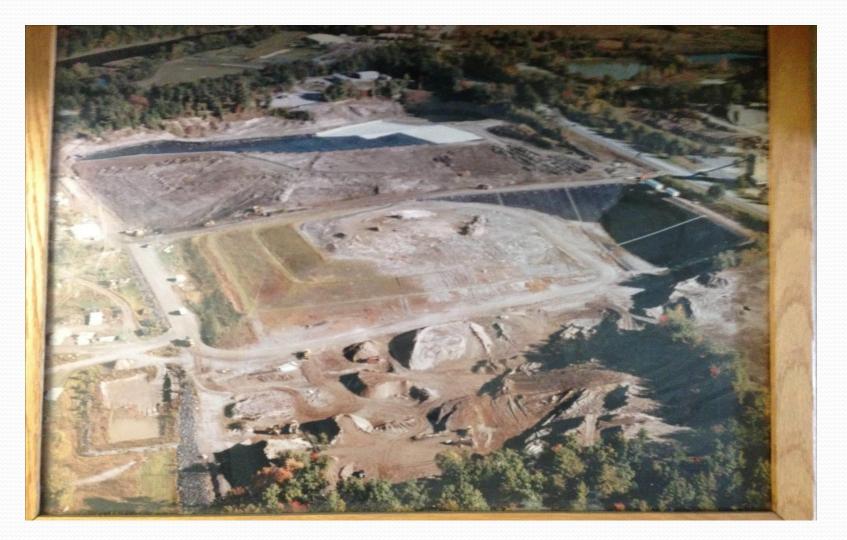
January 15, 2020

Marc Morgan, Solid Waste Manager City of Lebanon, NH

COL Sanitary Landfill

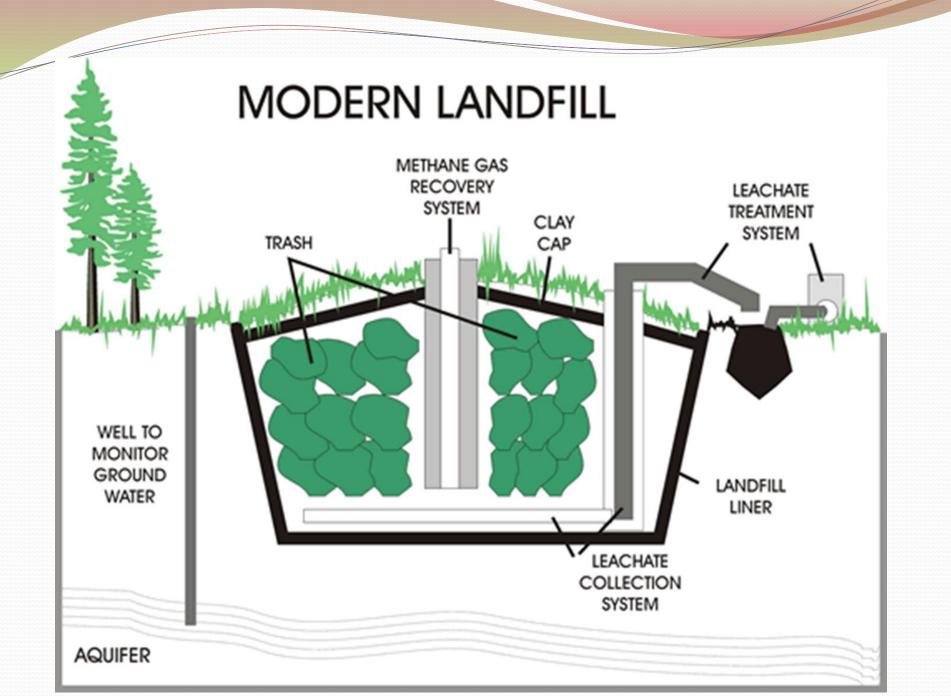
- City bought 100 acres in 1950 to establish a dump along 12A in West Lebanon.
- In 1990's added the first recycling area in conjunction with the UVSW Group in Vermont.
- Operated as an unlined landfill until 1994 when the first lined cells were installed.
- New recycling area added in 2004/05 along with new maintenance/admin building, truck scales & scale house.
- 8 Full Time employees operate the facility 6 days per week.
- Serves 11 Towns in NH & 12 Towns in VT = 76,000 pop.

First Lined Cells in Lebanon



Lined Landfill Components

- Phase I constructed in 1991. Approx 95% filled
- Phases II-A & II-B constructed in 2005 and 2005.
 Approx. 90% filled
- Phase II-C cell was constructed in 2013.
- A Gas Collection and Control System was installed in late 2013 to remove landfill gas.Gas Flare installed and operating January 2015.
- Currently, developing a Gas to Energy Program
- Leachate is collected & piped to the Lebanon WWTP.
 - Approx. 4.5 million gals/yr.



Final Construction of Phase II-C



Phase II-C - looking west

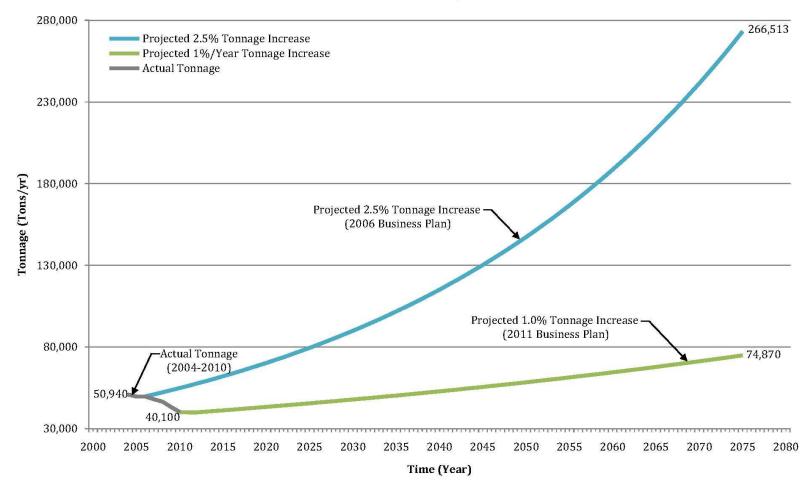


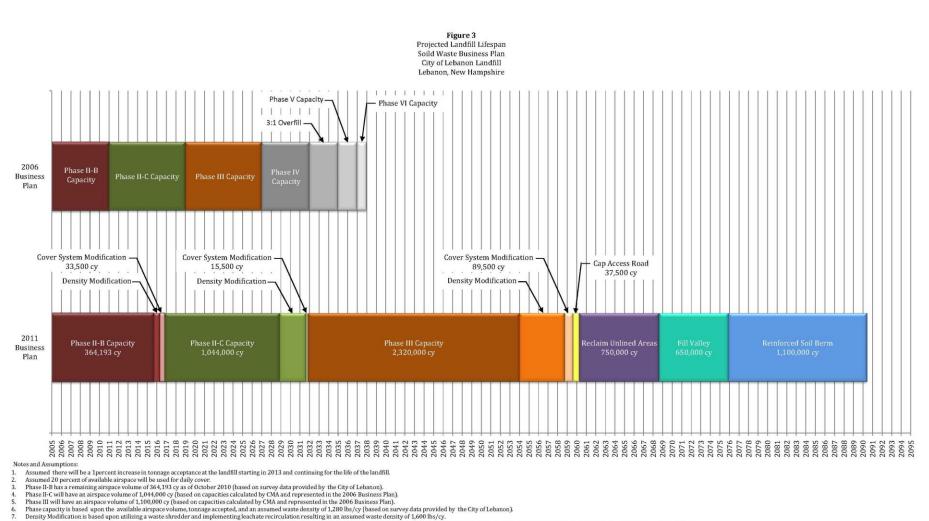


Leachate Collection Pipe, 18" diameter



Figure 2 Actual and Projected Tonnage Rates Solid Waste Business Plan City of Lebanon Landfill Lebanon, New Hampshire





3. For Phase II-B, it is assumed the waste shredder will be implemented in 2012, resulting in a waste density of 1,400 lbs/cy. Leachate recirculation will be implemented starting in 2013, therefore the waste density is expected to improve to 1,600 lbs/cy.

- 9. For Phase II-C and Phase III, it is assumed that both the waste shredder and leachate recirculation will be implemented from the start of filling to provide a waste density of 1,600 lbs/cy.
- 10. Cover System Modification volume is calculated assuming a decrease in cover thickness to 1.5 ft over the area of the landfill phases and installing swales below the final cover.
- 11. The Reinforced Soil Berm airspace volume is based upon the assumed construction of a 20-foot tall berm around Phases I through III.
- 12. The reclaimed unlined areas airspace volume is based upon the conservative assumption that only 50 percent of Phases II-B and II-C will be reclaimed.

 For capping the access road, filling the valley, reclaiming unlined areas, and constructing a MSE Bern, the volume calculated for the years 2011-2050 to use in these estimations. It was assumed a 1,600 lbs/cy waste density would be achieved.

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Landfilling is Expensive

- Equipment includes:
 - Tana E520 Landfill Compactor
 - Cat D6N Bulldozer
 - Volvo L-110 Wheel Loader
 - Cat 950 Wheel Loader
 - John Deere Excavator
 - Two 10-Wheel Dump Trucks
 - Komptech Shredder
 - Cat 252 Skidsteer Loader

- Other Expenses
 - Landfill Construction is about \$600,000/acre
 - Landfill Closure is about \$600,000/acre
 - Diesel Fuel Consumption
 - Personnel Costs
 - Environmental Monitoring/Maintenance
 - Leachate Management

Tana E520 Landfill Compactor



CAT D6N Bulldozer



Volvo L110G Wheel Loader



John Deere 120C Excavator



Komptech Shredder



Landfill Gas

- Landfill gas is presently collected and burned in a permanent flare
- COL received a NHDES Air Emissions Permit in February 2014 to install a landfill gas flare.
- Flare installed and operating January 2015.
- The next phase of landfill gas management is the development of a 1MW energy facility.

Permanent Landfill Gas Flare



Gas Collection (10,000 ft.) & Leachate Collection Piping



Environmental Monitoring 29 Monitoring wells, 3X/Yr.



New Recycling Baler



Baled Cardboard and Baled Mixed Paper



Mixed Plastic Container Bales



Anyone Guess What These are?



Steel Can Bale



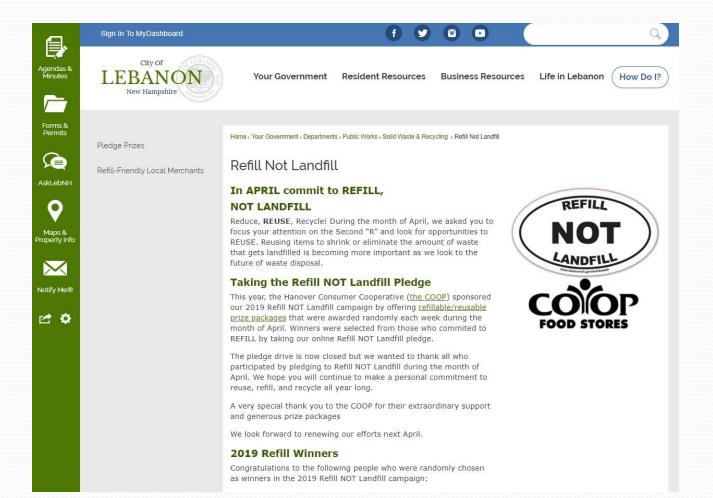
Aluminum Cans Bale



Community Waste Reduction



Annual Campaign



Disposal Coffee Cup Reduction

Community Project

- Based on Community Conversations
- More than 29 tons of coffee cups disposed in the Upper Valley
- Multiple Upper Valley coffee shops to offer a coffee cup sharing option



Contact Information

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